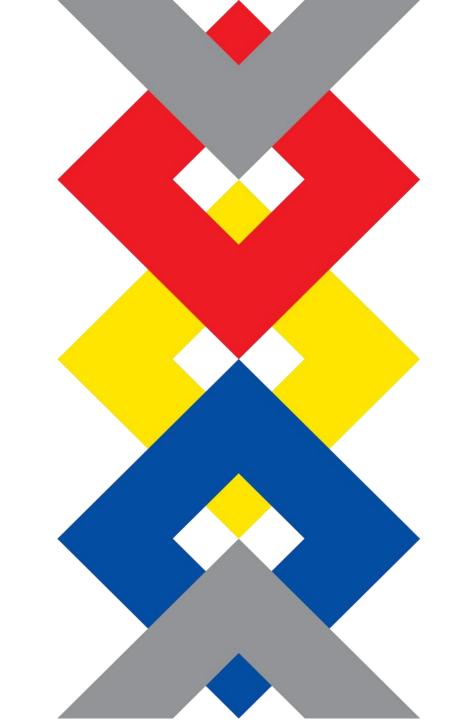


# EU Requirements for Children's furniture, clothing, toys 欧盟儿童家具、服装、玩具要求

Geraldine Cosh, SPEAC Senior Product Safety Expert Geraldine Cosh, SPEAC 产品安全高级专家



**SPEAC**Safe non-food consumer
Products in the EU and China



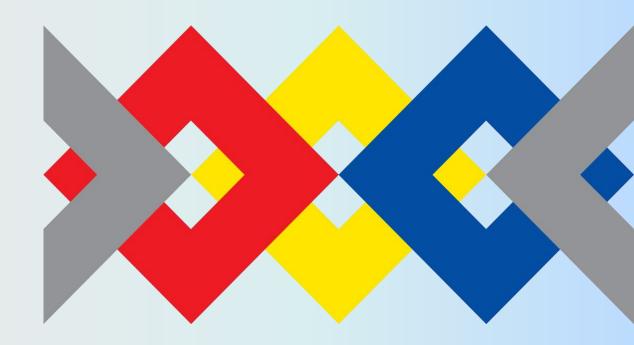
## Topics 主题

- Background 背景介绍
- Furniture 家具
- Clothing 服装
- Toys 玩具



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#### What is a Safe Product? 什么是安全产品?

#### GPSR definition GPSR定义

"any product which, under normal or reasonably foreseeable conditions of use, including the actual duration of use, does not present any risk or only the minimum risks compatible with the product's use, considered acceptable and consistent with a high level of protection of the health and safety of consumers"

"在正常或合理可预见使用条件下,实际使用期限内不存在任何风险,或仅存在与产品使用相关的极低风险且风险可接受,并可为消费者健康和安全提供高水平保障的产品"



#### What is a Safe Product? 什么是安全产品?

- Often relies on subjective judgement 通常依赖于主观判断
- Depends on purpose 取决于使用目的
- Changes with time 随时间变化







## Ensuring Safety 确保安全性

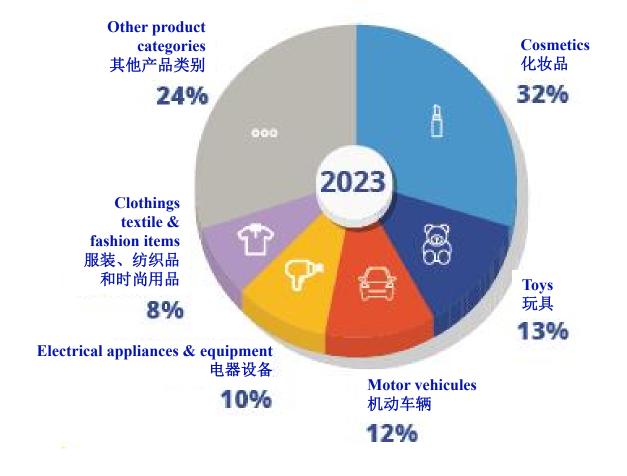
- Think about it at the design stage 在设计阶段予以考虑
- Clarity on contract what exactly are you making? 约束条件的明确性 产品的详实信息
- European standards 欧洲标准
  - Harmonised Standards 协调标准
- Quality control incoming materials, production line, post-production checks 质量控制 来料,生产线,生产后检查



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## **Safety Gate: Product Categories**

Safety Gate系统:产品类别



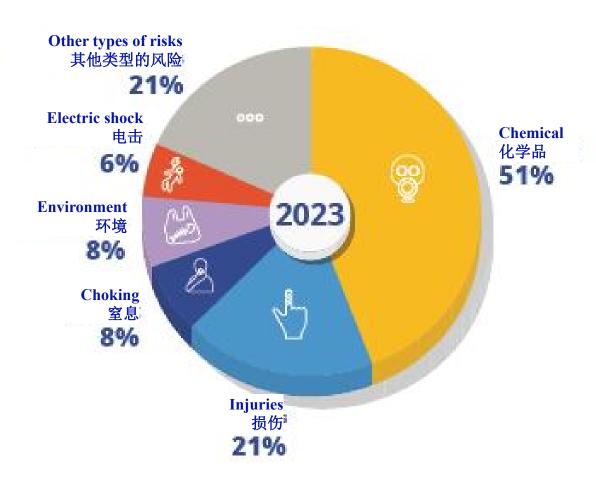




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#### Safety Gate: Type of Risk Safety Gate系统: 风险类型





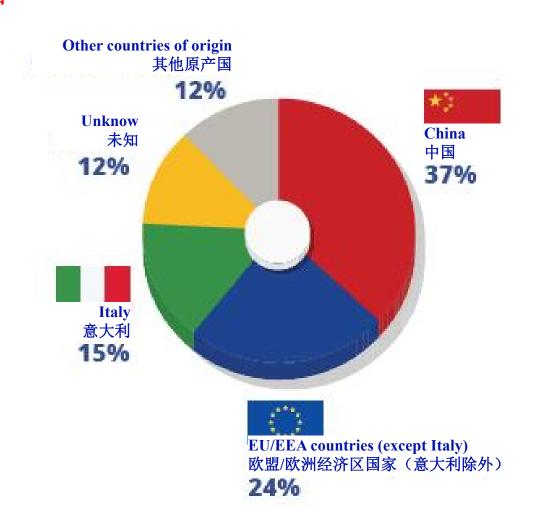


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## **Safety Gate: Country of Origin**

Safety Gate系统: 原产国









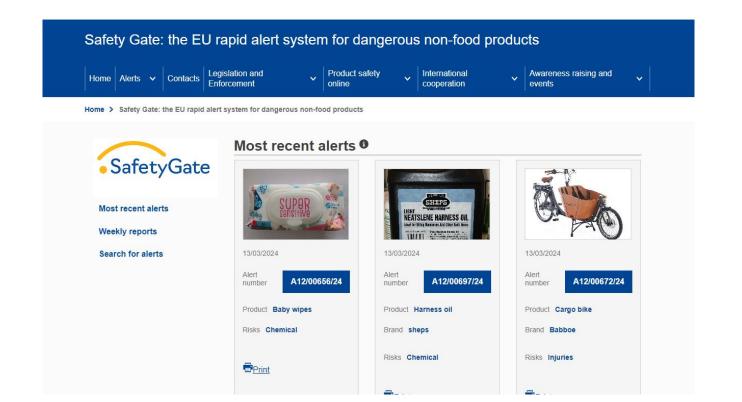
#### Topics for products 产品主题

- Key Standards 关键标准
  - <a href="https://www.cencenelec.eu/">https://www.cencenelec.eu/</a>
     https://ec.europa.eu/
- Safety Gate notifications
   Safety Gate系统通知
  - <a href="https://ec.europa.eu/safety-gate-alerts/screen/webReport">https://ec.europa.eu/safety-gate-alerts/screen/webReport</a>
- Tips 提示

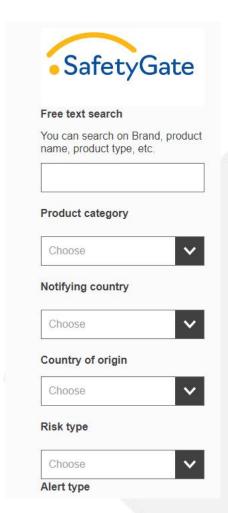


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## Safety Gate Safety Gate系统







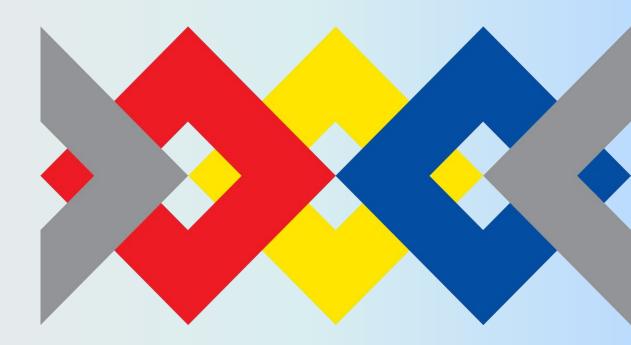
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## 标准

• EN 716-1:2017 + AC 2019 Furniture – Children's cots and folding cots for domestic use – Part 1: Safety requirements EN 716-1:2017 + AC 2019 家具 - 家用儿童床和折叠床 - 第1部分:安全要求

• EN 1130:2019/AC:2020 Children's furniture - Cribs - Safety requirements and test methods

EN 1130:2019/AC:2020 儿童家具 - 婴儿床 - 安全要求和试验方法

• EN 12227:2010 Playpens for domestic use - Safety requirements and test methods EN 12227:2010 家用游戏围栏 - 安全要求和试验方法





PRODUCT: Children's Cot

产品:儿童床

RISK TYPE: Entrapment; Injuries, Strangulation

风险类型:夹持;损伤,绞窄

Standard: EN 716 − 1

依据标准: EN 716-1

Measure: Withdrawal

措施: 撤架







PRODUCT: Playpen

产品:游戏围栏

RISK TYPE: Injuries, Strangulation

风险类型:损伤,绞窄

Standard: EN 12227 & EN 1930

依据标准: EN 12227和EN 1930

Measure: Recall

措施: 召回









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## Tips 提示

- CE Mark not required 无需CE认证
- Testing Harmonised 试验 - 协调标准
- Risk 风险



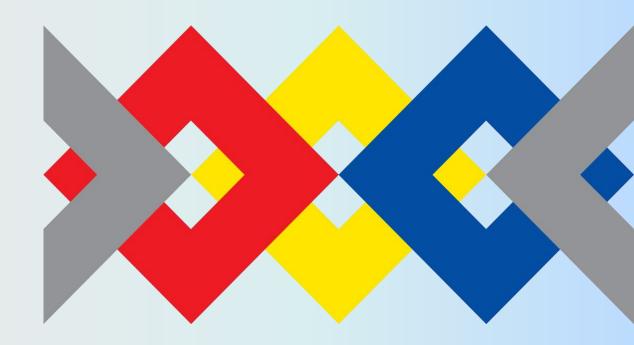
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标准



## • EN 14682:2014 Safety of children's clothing - Cords and drawstrings on children's clothing - Specifications

EN 14682:2014 儿童服装安全性 - 儿童服装绳索和拉带 - 规范

• EN 14878: 2007: Textiles Burning behaviour of children's nightwear

EN 14878: 2007 儿童睡衣面料的燃烧性能

• PD CEN/TR 16792:2014: Safety of children's clothing. Recommendations for the design and manufacture of children's clothing. Mechanical safety PD CEN/TR 16792:2014 儿童服装安全性。儿童服装的设计和制造建议。机械安全性



PRODUCT: Children's Dress

产品: 儿童服装

RISK TYPE: Choking; Injuries

风险类型: 窒息; 损伤

Legal Provision: GPSD

依据法规: GPSD

Measure: Recall

措施: 召回







PRODUCT: Children's Shoes

产品: 儿童鞋

RISK TYPE: Choking

风险类型: 窒息

Legal Provision: GPSD

依据法规: GPSD

Measure: Recall

措施: 召回









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   试验 协调标准
- Risk 风险



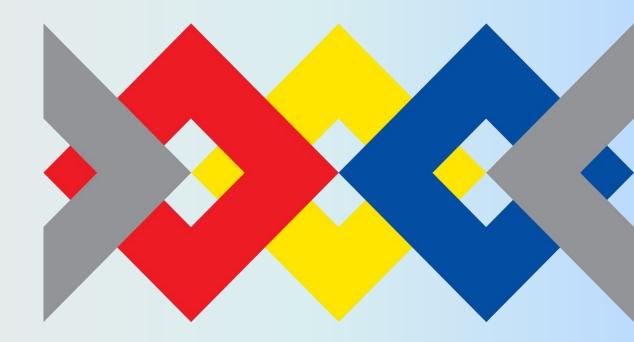
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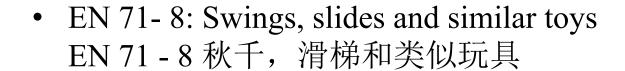
## Standards 标准

- EN 71 1 to 3, 9 to 11 EN 71 - 1至3、9至11
  - Mechanical and physical properties 机械和物理学特性
  - Flammability 可燃性
  - Chemical requirements 化学要求
- EN 71 4, 5, 7
  Toys related to chemistry activities
  涉及化学活动的玩具
  - Finger Paints手指疼痛





## Standards 标准



• EN 62115: Electric Toys EN 62115 电动工具





PRODUCT: Magentic Toy

产品: 磁性玩具

RISK TYPE: Choking, Injuries

风险类型: 室息, 损伤

Standard: EN 71 -1

依据标准: EN 71-1

Measure: Destruction of product

措施:产品销毁







PRODUCT: Glow Stick

产品: 荧光棒

RISK TYPE: Chemical, choking

风险类型: 化学品, 窒息

Standard: EN 62115

依据标准: EN 62115

Measure: Withdrawal

措施: 撤架







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- Risk 风险











### Other Considerations 其他考虑因素

RoHS - Restriction on hazardous substances
 RoHS - 关于有害成分的限制

 WEE - Waste of Electrical and Electronic Equipment Packaging and packaging waste

WEE - 电气与电子设备废弃物包装和包装废弃物





#### Other Considerations 其他考虑因素

• REACH - Regulation for Registration, Evaluation, Authorisation and Restriction of Chemicals REACH - 化学品注册、评估、许可和限制法规

• PACKAGING - Directive 94/62/EC on packaging and packaging waste

包装 - 关于包装和包装废物的指令94/62/EC



### Recommendations 建议

- CE Mark CE认证
- Standards & Testing 标准和试验
- Technical Documentation 技术文件
- Risk 风险





## Contact SPEAC 联系SPEAC

Email: contact@speac-project.eu

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